## FDG 15 & FDG 150 HOT FILAMENT ION SOURCES



The FDG range of hot filament ion sources, are the premium product when you need to: clean metals and semiconductors<sup>1)-4)</sup> or undertake XPS Depth Profiling, ISS/LEIS experiments or as a <15eV Charge Neutralization source.

All variants operate as standard with Argon gas but other noble gases, Hydrogen or Oxygen are also fully compatible.

Both ion sources are made of completely nonmagnetic materials and are compatible with highresolution electron spectroscopy.

An ultra clean ion beam is ensured by an indirect filament, a direct gas inlet for minimizing dead volume and effective differential pumping.

01 01		Base Correct Bay Bit Value Corre Inst Value			Rest Reporter Called On These Mattern Res Of These Mattern Res Cashes 1 Cashes 1 Cashe 1 Cashes 1 Cashe 1 Ca					reason an (P forum a filananol eftarlande brachanie
0rtd	200.0	v	200.0	¥	( ARCA)	06:13:13			T-Offset	0.0
Extr	200.0	۷	200,0	*	Can at				3.0Hwr	
12	65.0	-	3254.2	٠	Beam	0.00	M.	1.71 µA		
1.1	110.0	-	5455.4		2.641	0.92	A	0.93 A	ertere .	0
Ikin	5000.0	eV.	4980.4		Ends	10.0	mA [	10.0 mA	Definition	Renter

Window of GUI for parameter input

The power supply can be fully controlled with the front panel or via a TCP/IP interface. ProIon, an easy to use LabVIEW<sup>™</sup> – based PC software is provided.

In addition, the power supply comes with a high stability emission current based flux regulation.



FOCUS GmbH, D-65510 Huenstetten-Kesselbach, Germany Tel.: +49 (0)6126-4014-0, Fax.: +49 (0)6126-4014-10 Web: www.focus-gmbh.com, Mail: sales@focus-gmbh.com

## FDG 15 VARIABLE FOCUS ION SOURCE

- Differential pumping
- Non line-of-sight filament
- Integrated port aligner
- 30 300 mm working distance
- Variable spot size
- Down to 10 eV kinetic energy (optional)



A dedicated ion focusing optics allows to reduce the spot size down to  $300 \ \mu m \ @ 50 \ mm$  working distance for sputtering of small crystals and to adapt for large working distances up to  $300 \ mm$ .

Alternatively a broad spot profile can be chosen for homogeneous large area sputtering.

The optional low energy mode provides a comparable large ion current of > 1  $\mu A$  @ 50 eV.

It has been found that ion sputtering at low energies of semiconductors close to the threshold energy is critical to minimise ion implantation and surface damage<sup>1)-4)</sup>.

Lower energy ion sputtering, at 50 eV, has been shown to even maintain the sample magnetisation during XPS depth profiling<sup>5)</sup>.

The source can be operated with or without differential pumping. The latter provides improved residual gas pressure of typ.  $10^{-8}$  mbar.



10 mm

+/-2

hw

Illustration of spot size,

beam positioning range

and working distance



## FDG 150 FINE FOCUS SCANNING ION SOURCE

- Spot size 150 µm @ 50 mm working distance.
- Scanning up to 10 mm x 10 mm
- Keystone correction
- XPS Depth Profiling
- Down to 10 eV kinetic energy

The FDG 150 provides all features of the FDG 15 and in addition dedicated depth profiling with a rasterized small spot down to less than 150  $\mu$ m @ 50 mm working distance for XPS and Auger spectroscopy, charge neutralization for ESCA applications and sensor cleaning in scanning probe microscopy.



a) Image of the argon ion spot scanned across a 50  $\mu m$  aperture.

b) Cross section along the red line of a) showing a minimum spotsize @ 5 keV and 1.6  $\mu$ A. Apt. corrected real width: **(76.4±0.4)µm** 



## FDG 15 / 150 HOT FILAMENT FOCUSED ION SOURCES

Specifications FDG 15 & power supply FDG 150 & power supply Mounting flange DN 40 CF Working Distance (WD) 30 to 300 mm < 300 µm < 150 µm Min. beam diameter (D) (@ 5 keV and 50 mm WD) (@ 5 keV and 50 mm WD) 500 eV to 5 keV Beam energy 1 > 15 µA (@ 5 keV and 50 mm WD) 10 eV to 500 eV; Beam energy 2 optional > 1 µA @ 50 eV > 4 mA/cm2 > 4 mA/cm2 with > 5 µA, D < **350 µm** with > 5 µA, D < **200 µm** Beam current density (@ 5 keV and 50 mm WD) (@ 5 keV and 50 mm WD) up to 10 mm x 10 mm not available Scan area (@ 5 keV and 50 mm WD) Beam current regulation √  $\checkmark$ **Integrated Port Aligner** 1 1 1 1 Current measurement 1 √ TCP/IP Interface LabVIEW based software 1 1 1 1 Fully non-magnetic Yttria coated tungsten filament √ √ (compatible with O2) Tungsten filament optional (compatible with H2) Leak Valve optional

\*Differential pumping improves the beam purity and saves significant time during outgasing and when changing gas flow to different values. Alterntively to full differential pumping a passive by-pass to main chamber with gate valve is recommended.

1) Chebotarev, S. N. et al. "Low-Energy Ion Technique for Semiconductor Surface Preparation." Solid State Phenomena, doi:10.4028/www.scientific.net/ssp.284.198;

2) Dongwan Seo et. al. "Behavior of GaSb (100) and InSb (100) surfaces in the presence of H2O2 in acidic and basic cleaning solutions", <u>doi.org/10.1016/j.apsusc.2016.12.114</u>

3) Shiou-Min Wu et al. "Sputtering yields of Ru, Mo, and Si under low energy Ar<sup>+</sup> bombardment", Journal of Applied Physics 106, 054902 (2009); doi: 10.1063/1.3149777

4) Hye Chung Shin et al. "Sputter damage in Si surface by low energy Ar<sup>+</sup> ion bombardment", Current Applied Physics 3 (2003) 61–64

5) B. J. McMorran et al., Measuring the effects of low energy ion milling on the magnetization of Co/ Pd multilayers using scanning electron microscopy with polarization analysis. Appl. Phys. 107, 09D305 (2010); https://doi.org/10.1063/1.3358218